

# Certificate

Unannounced Assessment

according **IFS Food**

**Version 7, October 2020**

and other associated normative documents

Herewith the certification body TÜV NORD CERT being an ISO/IEC 17065 accredited certification body for IFS certification and having signed an agreement with IFS Management GmbH, confirms that the processing activities of

**Roland Mills West GmbH**

**Am Stadthafen 22**

**45663 Recklinghausen**

**Germany**

**GS1 GLN(s): 4021208000001**

**Sanitary legal authorisation number: RE-0180423**

**COID: 487**



**Roland  
Mills United**

product scope(s)

**6. Grain products, cereals, industrial bakery and pastry, confectionary, snacks**

technology scope(s)

**D, E, F**

for the Assessment scope:

**Production (cleaning, meshing, grinding, sieving, mixing) of wheat flours as well as bulk acceptance and delivery of wheat flours, rye flours, spelled flours and special flours for bakeries and industry. Packaging of wheat flours in kilo bags for the food retail trade.**

**Besides own production, the company has partly outsourced processes.**

**The company has own broker activities which are not IFS Broker/other GFSI recognised standard certified.**

fulfills the demands on the

**Higher Level with a score of 97,37 %**

Date of the last unannounced Assessment: 2023-11-08

Assessment date: 2023-11-07 until 2023-11-08

Audit Report No. 3535 0167

Certificate Registration No. 78 272 034636-002

Certificate issue date: 2023-12-14

Date of expiration of the certificate: 2024-12-25

Next Assessment to be performed within the time period:

Recertification Assessment between 2024-09-05 and

2024-11-14 in case of announced Assessment and

between 2024-07-11 and 2024-11-14 in case of

unannounced Assessment.

Essen, 2023-12-14

Certification Body at TÜV NORD CERT GmbH

TÜV NORD CERT GmbH  
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